Orde	Work	Parts	Category	Stitch length (mm)
1	Print out paper pattern		Paper pattern	
2	Joint paper pattern with scotch tape. Cut off seam allowance line (dotted outline).		Paper pattern	
3	Iron fabric		Iron	
4	Fix paper pattern onto the backside of fabric with marking pins		Marking pins	
5	Cut off fabric along with dotted outline of paper pattern		Cut off	
6	Repetitively using patterns for Front & Back Strings (Edge & Inbetween), cut off the fabric till it reaches the necessary length Front String: make one - Back String: make two	String	Cut off	
7	If your fabric is not as long as string, it's ok to add more fabric. In that case, open the sewn seam allowance. Width of seam allowance is about 1 to 2 cm.	String	Cut off	
8	Attach the waist board's pattern on polypropylene sheat. Cut it off along with the shape.	Waist Board	Cut off	
9	Fold body's pattern and fabric together along with finished line, for front & back body. Make a crease with iron.  - Hem: Tri-fold  - Aibiki: Two-fold  - Nage: Tri-fold  - Top: Two-fold	Body	Iron	
10	Fold mountain & valley lines on front & back migoro. Make a crease with iron. As for top & bottom edges, fix the crease with something like clothespins.	Body	Iron	
11	Using patterns for string (Edge & Inbetween). Make a crease on the fabric with iron.	String	Iron	
12	Fold waist string's fabric with the finished line and the fold line. Make a crease with iron.	Waist Board	Iron	
13	Take off all paper patterns from - front & back body - front & back string - waist board's fabric - waist board  To keep the crease made by iron, put marking pins again.	All	Pattern	
14	Match the position of front body's horizontal half & string's horizontal half. Over the string on front body. Straight sew them together by sewing machine	Body	Sew straight	2.5
15	Put polypropylene sheat of waist board, in waist board's fabric. On it, put 1. left & right back strings 2. Back body in this order. Cover waist board's fabric lastly. Fix them with marking pins.	Waist Board	Marking pins	

16	Straight sew about 1 to 2 mm edge of waist board's fabric together.  Be careful of not sewing the polypropylene inside.	Waist Board	Sew straight	2.5
17	Straight sew the tri-fold on Nage of front & back body.	Body	Sew straight	2.5
18	Straight sew strings by sewing machine. Stich length: edge is about 2.5mm, inbetween is about 5mm.	String	Sew straight	2.5 & 5
19	Put front & back body inside out. Sew together on Aibiki.	Body	Sew straight	2.5
20	Try it on once. Confirm hem's height. Iron it again if it's wrong.	Body	Iron	
21	Fold seam allowance on Aibiki in M-shape. Process seam allowance with sewing machine's sewing straight.	Body	Sew straight	5
22	Process tri-fold of body's hem by sewing machine's sewing straight.	Body	Sew straight	5
23	Using pleats spray, keep the vertical crease on body.	Body	Iron	